

IN THE SUBSTITUTE SPECIFICATION

Please cancel paragraph 011 of the Substitute Specification filed with the application. Please replace that cancelled paragraph with replacement paragraph 011, as follows.

[011] This object is attained by the provision of a threading device that can be conveyed along a threading path. A material web leading end is attachable to the threading device. The threading device is drivable by a first motor that is located in a web receiving area, and by a second motor that is located in a web delivery area. The first motor is controlled to run at a predetermined threading torque speed. The second motor is controlled with respect to a speed of ~~torque on~~ the motor, which may also be predetermined.